

Work Order ID 113926

September-24-14 12:30:12 PM

Shy AAP

113926

Page 1

Item ID: D206-836-111 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Crosstube Antenna Mount Universal (P162-U)
 Start Date: 2/27/14 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 2/27/14 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: *[Signature]* Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
GA202-2	A	<i>M.A.</i>						<i>MW 1409-25</i>	<i>[Signature]</i>
100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels as per PPP D206-836-111 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
06
9-89

2x

DAS
28
9-89

SEP 25 2014

2x

DAS
06
9-89

SEP 26 2014

Work Order ID 113926

113926

Page 2

September-24-14 12:30:12 PM

Item ID: D206-836-111 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Crosstube Antenna Mount Universal (P162-U)
 Start Date: 2/27/14 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 2/27/14 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-836-111								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

SEP 26 2014

DAS
06
9-89

2

ms 14-09-26

14-09-26

Picklist Print

September-24-14 12:30:11 PM

Page 1

Work Order ID: 113926

113926

Parent Item: D206-836-111

D206-836-111

Parent Item Name: Crosstube Antenna Mount Universal (P162-U)

Start Date: 2/27/14

Required Date: 2/27/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 13.04.18 NEW ISSUE DD VERF:JLM
13.07.18 AS PER ECN13-561 DD VERF:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4853-1 Manufactured No

Each 4.0000

2

**

DAS
28
9-89

SEP 25 2014

D4853-1

Top Bracket (Replaces P/N G13013-1)

DAS
06
9-89

Location

Loc Qty

Loc Code

ST537

4

109071

4

2x

D4853-3 Manufactured No

Each 38.0000

2

**

DAS
28
9-89

D4853-3

Top Bracket (Replaces P/N G13013-5)

DAS
06
9-89

Location

Loc Qty

Loc Code

ST537

38

109076

38

2x

D4853-5 Manufactured No

Each 37.0000

2

**

DAS
28
9-89

D4853-5

Top Bracket (Replaces P/N G13013-7)

DAS
06
9-89

Location

Loc Qty

Loc Code

ST538

37

109077

37

2x

D4853-7 Manufactured No

Each 18.0000

2

**

DAS
28
9-89

D4853-7

Top Bracket (Replaces P/N G13013-9)

DAS
06
9-89

Location

Loc Qty

Loc Code

ST538

18

104864

1

109078

17

2x

Picklist Print

September-24-14 12:30:11 PM

Page 2

Work Order ID: 113926

113926

Parent Item: D206-836-111

D206-836-111

Parent Item Name: Crosstube Antenna Mount Universal (P162-U)

Start Date: 2/27/14

Required Date: 2/27/14

Start Qty: 2.00

Required Qty: 2.00

D4854-1

Manufactured No

Each

21.0000

**

DAS
28
9-89

SEP 25 2014

D4854-1

Lower Bracket (Replaces P/N G13013-2)

DAS
06
9-89

Location

Loc Qty

Loc Code

ST537

21

109079

21

D4854-3

Manufactured No

Each

42.0000

**

DAS
28
9-89

D4854-3

Lower Bracket (Replaces P/N G13013-6)

DAS
06
9-89

Location

Loc Qty

Loc Code

st535

42

104866

1

109081

41

D4854-5

Manufactured No

Each

23.0000

**

DAS
28
9-89

D4854-5

Lower Bracket (Replaces P/N G13013-8)

DAS
06
9-89

Location

Loc Qty

Loc Code

ST536

23

109082

23

D4854-7

Manufactured No

Each

23.0000

**

DAS
28
9-89

D4854-7

Lower Bracket (Replaces P/N G13013-10)

DAS
06
9-89

Location

Loc Qty

Loc Code

ST124

19

109083

19

ST125

4

104867

4

September-24-14 12:30:11 PM

Shop Packet Print

Page 2

Picklist Print

September-24-14 12:30:11 PM

Page 3

Work Order ID: 113926

113926

Parent Item: D206-836-111

D206-836-111

Parent Item Name: Crosstube Antenna Mount Universal (P162-U)

Start Date: 2/27/14

Required Date: 2/27/14

Start Qty: 2.00

Required Qty: 2.00

D4855-1

Manufactured No

Each

6.0000

2

D4855-1

**

Antenna Bracket (Replaces P/N G13013-3)

SEP 25 2014

DAS
28
9-89

Location

Loc Qty

Loc Code

ST536

6

~~109055~~
~~113368~~

1

5

Each

132.0000

109084

1x

4

**

D2732-030

Manufactured No

D2732-030

Rubber Cushion - 30" (Replaces P/N G13013-4)

Location

Loc Qty

Loc Code

FG

75

107346

73

117118

2

ST410

57

123578

49

83560

8

Each

110.0000

124849

4

**

AN4-16A

Purchased No

AN4-16A

Bolt

Location

Loc Qty

Loc Code

FG

5

121541

5

ST343

82

M129590

82

ST357

23

M128324

19

M128978

4

DAS
28
9-89

DAS
06
9-89

September-24-14 12:30:12 PM

Shop Packet Print

Page 3

Picklist Print

September-24-14 12:30:12 PM

Work Order ID: 113926

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Parent Item: D206-836-111

D206-836-111

Parent Item Name: Crosstube Antenna Mount Universal (P162-U)

Start Date: 2/27/14

Required Date: 2/27/14

Start Qty: 2.00

Required Qty: 2.00

AN4-11A

Purchased

No

Each

374.0000

**

4

DAS
28
9-89

SEP 25 2014

AN4-11-A
BOLT

Location

Loc Qty

Loc Code

FG

20

120731

20

ST356

182

M128362

182

ST514

172

M126333

5

M127376

58

M128769

109

Each

126.0000

**

16

NAS1149D0432J

Purchased

No

NAS1149D0432J
WASHER

Location

Loc Qty

Loc Code

ST276

126

116583

11

124580

12

125578

103

DAS
28
9-89

DAS
28
9-89

Picklist Print

September-24-14 12:30:12 PM

Page 5

Work Order ID: 113926

113926

Parent Item: D206-836-111

D206-836-111

Parent Item Name: Crosstube Antenna Mount Universal (P162-U)

Start Date: 2/27/14

Required Date: 2/27/14

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

Each

3,862.000

4 8

SEP 25 2014

MS21042L4

Locknut

**

DAS
28
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST007	12	
121444	12	
ST307	3850	
111827	2	
126275	5	
m126015	12	
m126275	27	
m127255	63	
m127376	9	
m127813	821	
m128300	69	
m128798	658	
m129472	684	
m129934	1500	

8x

REFERENCE ONLY

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -111	Part Number	Description
X					D206-836-011	CROSSTUBE ANTENNA MOUNT KIT 206A/B AND 206L FWD (P162-206)
	X				D206-836-013	CROSSTUBE ANTENNA MOUNT KIT 206L AFT (P162-206L)
		X			D407-836-015	CROSSTUBE ANTENNA MOUNT KIT 407 FWD (P162-407F)
			X		D407-836-017	CROSSTUBE ANTENNA MOUNT KIT 407 AFT (P162-407A)
				X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
			1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
1				1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
		1		1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1			1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
			1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
1				1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
		1		1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1			1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	1	1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	2	2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	2	2	2	AN4-16A	BOLT
2	2	2	2	2	AN4-11A	BOLT
8	8	8	8	8	NAS1149D0432J	WASHER
4	4	4	4	4	MS21042L4	LOCKNUT